



MARCH MADNESS!! SALE AT SUNCOAST



SALE GOOD UNTIL MARCH 31st, 2009



YG1 Hi Vanadium Hardslick Coated Taps For Stainless Steel, Spiral Flute Bottoming and Spiral Point Plug



YG1 Standard Spiral Pt Plug Taps made of HSSE-V3 (3% Vanadium Alloy HSS)

SIZE	H LIMIT	SPIRAL FLUTE SBOT-	SALE PRICE	EDP # SPPT PLUG	Sale Price
2-56	H2	D2082	\$10.99	J2082	\$10.99
4-40	H2	D2162	\$7.25	J2162	\$7.25
6-32	H3	D2243	\$6.10	J2243	\$6.10
8-32	H3	D2283	\$6.10	J2283	\$6.10
10-32	H3	D2343	\$6.10	J2343	\$6.10
1/4-20	H3	D2403	\$6.75	J2403	\$6.75
1/4-28	H3	D2423	\$6.75	J2423	\$6.75
5/16-18	H3	D2443	\$7.50	J2443	\$7.50
5/16-24	H3	D2463	\$7.50	J2463	\$7.50
3/8-16	H3	D2483	\$8.60	J2483	\$8.60
3/8-24	H3	D2503	\$8.60	J2503	\$8.60
7/16-14	H3	D2523	\$10.99	J2523	\$10.99
7/16-20	H3	D2543	\$10.99	J2543	\$10.99
1/2-13	H3	D2563	\$12.75	J2563	\$12.75
1/2-20	H3	D2583	\$12.75	J2583	\$12.75

Diameter Pitch	H Limit	Part Number	Sale Price
2-56	2	J0082	\$4.75ea
4-40	2	J0162	\$3.15ea
5-40	2	J0202	\$3.15ea
6-32	3	J0243	\$2.60ea
8-32	3	J0283	\$2.60ea
10-24	3	J0323	\$2.60ea
10-32	3	J0343	\$2.60ea
1/4-20	3	J0403	\$2.60ea
1/4-28	3	J0423	\$2.60ea
5/16-18	3	J0443	\$2.60ea
5/16-24	3	J0463	\$2.60ea
3/8-16	3	J0483	\$2.95ea
3/8-24	3	J0503	\$2.95ea
1/2-13	3	J0563	\$5.50ea
1/2-20	3	J0583	\$5.50ea
5/8-11	3	J0643	\$11.50ea
3/4-10	3	J0703	\$18.10ea




Rougher, 3 Flute, High Helix for Aluminum

MILL DIA.	SHANK DIA.	FLUTE LGTH.	O.A.L.	EDP NO.	SALE PRICE
3/16	3/8	1/2	2-3/8	15628	\$14.15
1/4	3/8	5/8	2-7/16	15630	\$14.50
3/8	3/8	3/4	2-1/2	15638	\$17.30
3/8	3/8	1-5/8	3-3/16	15640	\$18.10
1/2	1/2	1/2	2-9/16	15780	\$17.50
1/2	1/2	1	3	15646	\$17.76
1/2	1/2	1-1/4	3-1/4	15644	\$19.05
5/8	5/8	3/4	2-7/8	15654	\$19.30
5/8	5/8	1-5/8	3-3/4	15652	\$23.55
3/4	3/4	3/4	3	15660	\$26.50
3/4	3/4	1-5/8	3-7/8	15658	\$28.70
3/4	3/4	2	4-1/4	15798	\$29.90
1	1	2	4-1/2	15666	\$43.95




6 x 9 Maroon Fibratex General Purpose Hand Pads #74700

1 Box of 20pcs **.75 Cents Each**
1 Case of 60pcs **.66 Cents Each**



Gerstner International 10 Drawer Solid Oak Chest
Liquidation Price on the GI-532 \$209.99

First come first serve.
Price is good while stock lasts!



YG1 STUB COBALT TIN PARABOLIC DRILLS ON SALE ON THE BACK OF THIS FLYER!!!!



Email sales@suncoasttools.com Call us **1-800-872-2281** or 727-546-4655 Fax 727-546-6205

YG1 SCREW MACHINE DRILL COBALT TIN

Screw Machine Drill Parabolic Flute



Drill Size	EDP #	List Price	Sale Price	Drill Size	EDP #	List Price	Sale Price
3/32	DN514006	\$3.00	<u>1.41ea</u>	5/16	DN514020	\$6.95	<u>3.30ea</u>
7/64	DN514007	3.15	<u>1.48ea</u>	21/64	DN514021	7.40	<u>3.50ea</u>
1/8	DN514008	3.15	<u>1.48ea</u>	11/32	DN514022	8.50	<u>4.00ea</u>
9/64	DN514009	3.25	<u>1.53ea</u>	23/64	DN514023	9.20	<u>4.35ea</u>
5/32	DN514010	3.30	<u>1.56ea</u>	3/8	DN514024	9.45	<u>4.44ea</u>
11/64	DN514011	3.35	<u>1.57ea</u>	25/64	DN514025	10.30	<u>4.84ea</u>
3/16	DN514012	3.75	<u>1.77ea</u>	13/32	DN514026	11.15	<u>5.24ea</u>
13/64	DN514013	3.90	<u>1.84ea</u>	27/64	DN514027	12.25	<u>5.76ea</u>
7/32	DN514014	4.30	<u>2.05ea</u>	7/16	DN514028	13.70	<u>6.44ea</u>
15/64	DN514015	4.50	<u>2.12ea</u>	29/64	DN514029	13.80	<u>6.49ea</u>
1/4	DN514016	5.00	<u>2.35ea</u>	15/32	DN514030	14.35	<u>6.75ea</u>
17/64	DN514017	5.40	<u>2.54ea</u>	31/64	DN514031	14.95	<u>7.03ea</u>
9/32	DN514018	5.55	<u>2.61ea</u>	1/2	DN514032	15.40	<u>7.25ea</u>
19/64	DN514019	6.20	<u>2.90ea</u>				

Drill Size	EDP #	List Price	Sale Price	Drill Size	EDP #	List Price	Sale Price
1	DN515201	\$4.90	<u>2.30ea</u>	25	DN515225	\$3.25	<u>1.53ea</u>
2	DN515202	4.90	<u>2.30ea</u>	26	DN515226	3.25	<u>1.53ea</u>
3	DN515203	4.55	<u>2.14ea</u>	27	DN515227	3.25	<u>1.53ea</u>
4	DN515204	4.55	<u>2.14ea</u>	28	DN515228	3.10	<u>1.46ea</u>
5	DN515205	4.55	<u>2.14ea</u>	29	DN515229	3.10	<u>1.46ea</u>
6	DN515206	4.55	<u>2.14ea</u>	30	DN515230	3.10	<u>1.46ea</u>
7	DN515207	4.15	<u>1.96ea</u>	31	DN515231	3.10	<u>1.46ea</u>
8	DN515208	4.15	<u>1.96ea</u>	32	DN515232	3.10	<u>1.46ea</u>
9	DN515209	4.15	<u>1.96ea</u>	33	DN515233	3.10	<u>1.46ea</u>
10	DN515210	4.15	<u>1.96ea</u>	34	DN515234	3.10	<u>1.46ea</u>
11	DN515211	4.10	<u>1.93ea</u>	35	DN515235	3.10	<u>1.46ea</u>
12	DN515212	4.10	<u>1.93ea</u>	36	DN515236	3.10	<u>1.46ea</u>
13	DN515213	3.90	<u>1.83ea</u>	37	DN515237	3.10	<u>1.46ea</u>
14	DN515214	3.90	<u>1.83ea</u>	38	DN515238	3.10	<u>1.46ea</u>
15	DN515215	3.90	<u>1.83ea</u>	39	DN515239	3.10	<u>1.46ea</u>
16	DN515216	3.90	<u>1.83ea</u>	40	DN515240	3.10	<u>1.46ea</u>
17	DN515217	3.90	<u>1.83ea</u>	41	DN515241	3.10	<u>1.46ea</u>
18	DN515218	3.45	<u>1.62ea</u>	42	DN515242	3.10	<u>1.46ea</u>
19	DN515219	3.45	<u>1.62ea</u>	43	DN515243	3.10	<u>1.46ea</u>
20	DN515220	3.45	<u>1.62ea</u>	44	DN515244	3.10	<u>1.46ea</u>
21	DN515221	3.35	<u>1.57ea</u>	45	DN515245	3.10	<u>1.46ea</u>
22	DN515222	3.35	<u>1.57ea</u>	46	DN515246	3.10	<u>1.46ea</u>
23	DN515223	3.35	<u>1.57ea</u>	47	DN515247	3.10	<u>1.46ea</u>
24	DN515224	3.35	<u>1.57ea</u>				

Drill Size	EDP #	List Price	Sale Price	Drill Size	EDP #	List Price	Sale Price
A	DN516101	\$5.00	<u>2.35ea</u>	N	DN516114	\$8.30	<u>3.91ea</u>
B	DN516102	5.85	<u>2.75ea</u>	O	DN516115	8.70	<u>4.09ea</u>
C	DN516103	5.85	<u>2.75ea</u>	P	DN516116	8.70	<u>4.09ea</u>
D	DN516104	5.85	<u>2.75ea</u>	Q	DN516117	9.90	<u>4.66ea</u>
E	DN516105	5.85	<u>2.75ea</u>	R	DN516118	9.90	<u>4.66ea</u>
F	DN516106	6.30	<u>2.96ea</u>	S	DN516119	10.90	<u>5.12ea</u>
G	DN516107	6.30	<u>2.96ea</u>	T	DN516120	10.90	<u>5.12ea</u>
H	DN516108	6.30	<u>2.96ea</u>	U	DN516121	11.45	<u>5.38ea</u>
I	DN516109	6.70	<u>3.15ea</u>	V	DN516122	11.45	<u>5.38ea</u>
J	DN516110	6.70	<u>3.15ea</u>	W	DN516123	12.35	<u>5.81ea</u>
K	DN516111	6.70	<u>3.15ea</u>	X	DN516124	13.75	<u>6.47ea</u>
L	DN516112	7.50	<u>3.53ea</u>	Y	DN516125	13.75	<u>6.47ea</u>
M	DN516113	7.50	<u>3.53ea</u>	Z	DN516126	14.85	<u>6.98ea</u>

Package quantities

Letters: 5pcs, Numbers: 1-35 5pcs, 35 - 47 10pcs Fractions: 3/32 10pcs 1/8 & up 5pcs



- RH Spiral, Parabolic Flute 38deg helix
- 130deg Split Point
- Improved chip removal in most materials, especially in deep drilling applications

RECOMMENDED CUTTING CONDITIONS

WORK MATERIAL	CARBON STEELS ALLOY STEELS		TOOL STEELS HARDENED STEELS		
	HARDNESS		HRC20 - HRC40		
STRENGTH		700 - 1000N/**		800 - 1200N/**	
DIAMETER	R.P.M	Inch/rev.	R.P.M	Inch/rev	
3/32 - 7/64	2100	0.0015	1680	0.0012	
1/8 - 5/32	1680	0.0020	1310	0.0015	
11/64 - 3/16	1310	0.0023	1050	0.0019	
13/64 - 15/64	1050	0.0023	840	0.0019	
1/4 - 9/32	840	0.0031	660	0.0023	
19/64 - 11/32	660	0.0039	530	0.0031	
23/64 - 7/16	530	0.0051	420	0.0039	
29/64 - 9/16	420	0.0051	330	0.0039	

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