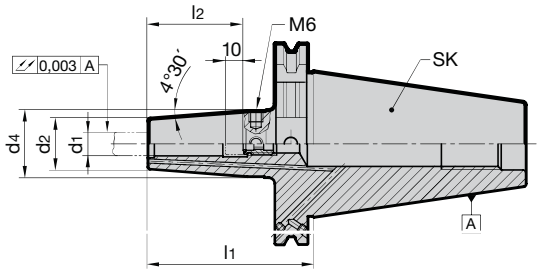
Product information

- balancing quality G2.5 / 25,000 rev./min or U < 1 gmm
- incl. balancing thread 4xM6/6xM6
- SK taper form AD/B
- for tool shank tolerance h6
- optimised cooling for tools without internal coolant ducts
- good chip evacuation and increased process reliability
- Coolant ducts:
  d_1 = 6 - 10 mm with two coolant ducts
  d_1 = 12 - 32 mm with four coolant ducts
- SK40 - M16 x 2.0 retention knob
- SK50 - M24 x 3.0 retention knob

Scope of delivery

- incl. setting screw, Series no. 4977
- special dimensions on request



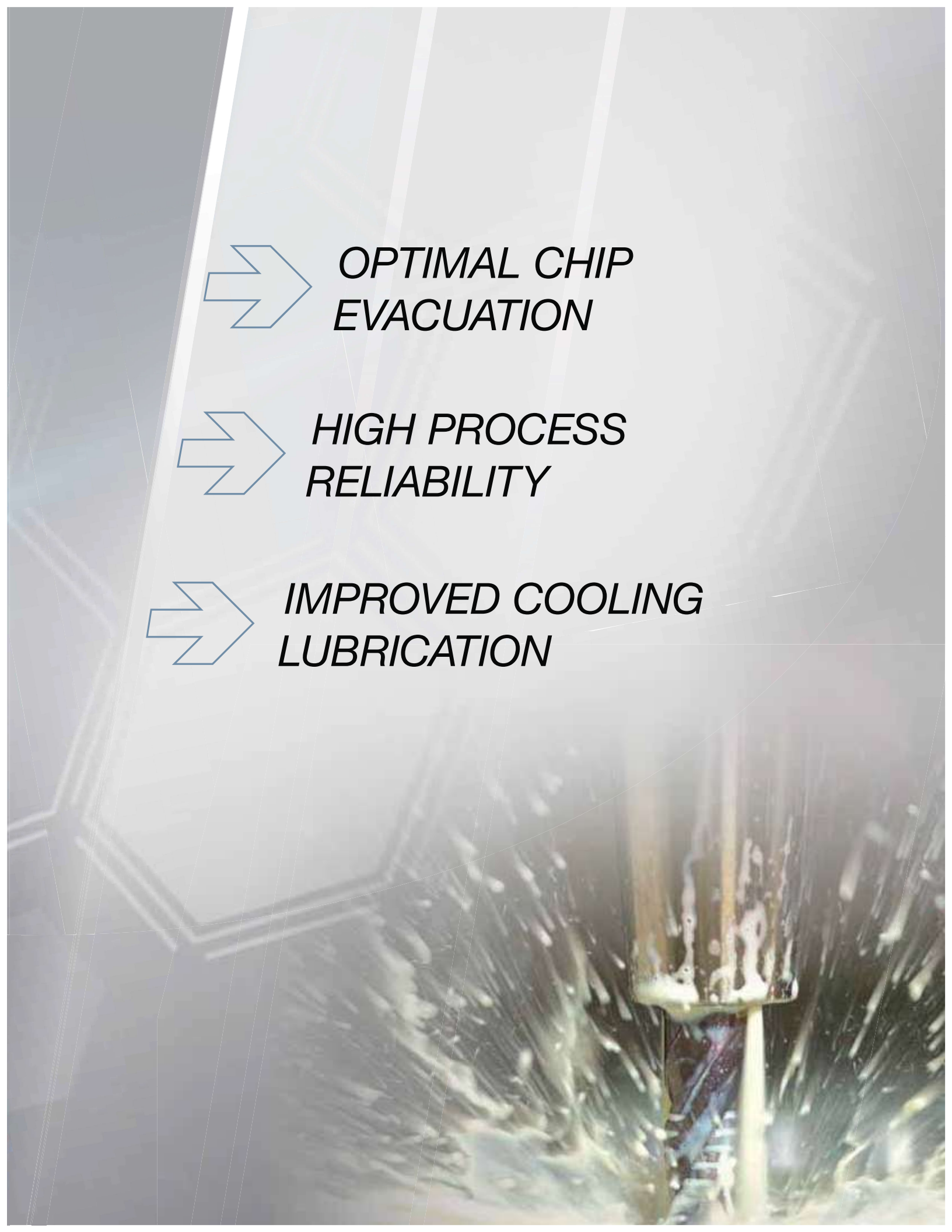
GÜHROJET

								Series no.	4729
SK taper	for shank Ø $d_{1\ h6}$ mm	d_2 mm	d_4 mm	l_1 mm	l_2 mm	incl. setting screw art. no. EDP #	kg	Code no.	**EDP Number**
40	6	21	27	80	36	**9049770060140**	1.00	6.040	**9047290060400**
40	8	21	27	80	36	**9049770080140**	1.00	8.040	**9047290080400**
40	10	24	32	80	41	**9049770100140**	1.10	10.040	**9047290100400**
40	12	24	32	80	46	**9049770120140**	1.00	12.040	**9047290120400**
40	14	27	34	80	46	**9049770120140**	1.10	14.040	**9047290140400**
40	16	27	34	80	49	**9049770160140**	1.10	16.040	**9047290160400**
40	18	33	42	80	49	**9049770160140**	1.20	18.040	**9047290180400**
40	20	33	42	80	51	**9049770201140**	1.50	20.040	**9047290200400**
50	6	21	27	80	36	**9049770060140**	2.80	6.050	**9047290060500**
50	8	21	27	80	36	**9049770080140**	2.80	8.050	**9047290080500**
50	10	24	32	80	41	**9049770100140**	2.80	10.050	**9047290100500**
50	12	24	32	80	46	**9049770120140**	2.80	12.050	**9047290120500**
50	14	27	34	80	46	**9049770120140**	2.80	14.050	**9047290140500**
50	16	27	34	80	49	**9049770160140**	2.80	16.050	**9047290160500**
50	18	33	42	80	49	**9049770160140**	3.00	18.050	**9047290180500**
50	20	33	42	80	51	**9049770201140**	3.00	20.050	**9047290200500**
50	25	44	53	100	57	**9049770201140**	3.50	25.050	**9047290250500**
50	32	44	53	100	61	**9049770201140**	3.30	32.050	**9047290320500**

TOOL HOLDERS WITH PERIPHERAL COOLING

GÜHROJET

OPTIMAL CHIP EVACUATION

HIGH PROCESS RELIABILITY

IMPROVED COOLING LUBRICATION